



PF2A2 9005 215

TYPE: STANDARD

Description:	Mineral and organic filled PMC
Generic identification:	PF (MD+WD)50 (according to ISO 1043-2:2011)
Main filler:	Mineral and Organic
Application:	Cookware, Switches, Automotive
Resin:	Phenolic
Color:	Black
Molding method:	Injection (medium fluidity)-Compression



	properties	units	norms of the trials	results
physical	Apparent Density	g/cm ³	NFT 51003	0.70-0.75
	Specific Gravity	g/cm ³	ISO 1183	1.50
	Shrinkage	%	ISO 2577	0.40-0.50
	Post shrinkage	%	ISO 2577	0.30
	Water pick-up	mg	ISO 62	60
thermal	HDT (methode A)	°C	ISO 75	165
	HDT (methode C)	°C	ISO 75	120
	UL Class (3.2 mm)		UL 94	V0
	UL Class (1.6 mm)		UL 94	V1
	Blistering Temperature	°C	In-house	280
mechanical	Tensile Strength	MPa	ISO 527	45
	Compressive Strength	MPa	ISO 604	240
	Charpy (Unnotched)	KJ/m ²	ISO 179	6
electrical	Dielectric Str. (oil 90°C)	MV/m	NFC 26225	7
	Tracking Index	V	IEC 60112	180

TECHNICAL DATA SHEET

RoHS: FENOQUIMICA PRODUCTS are in compliance with RoHS2 (2011/65/EU, Restriction of Hazardous Substances)
 WEEE: Parts produced from FENOQUIMICA PRODUCTS are not subject to 'selective treatment' according to the Directive 2002/96/EC on Waste Electrical and Electronic Equipment.
 PFOS: FENOQUIMICA PRODUCTS do not contain perfluorooctansulfonate (PFOS) according to European Directive 2006/122/EC.
 REACH: FENOQUIMICA PRODUCTS comply with the restrictions on the use of substances established in the REACH Regulation, Annex XVII (EC) 1907/2006.